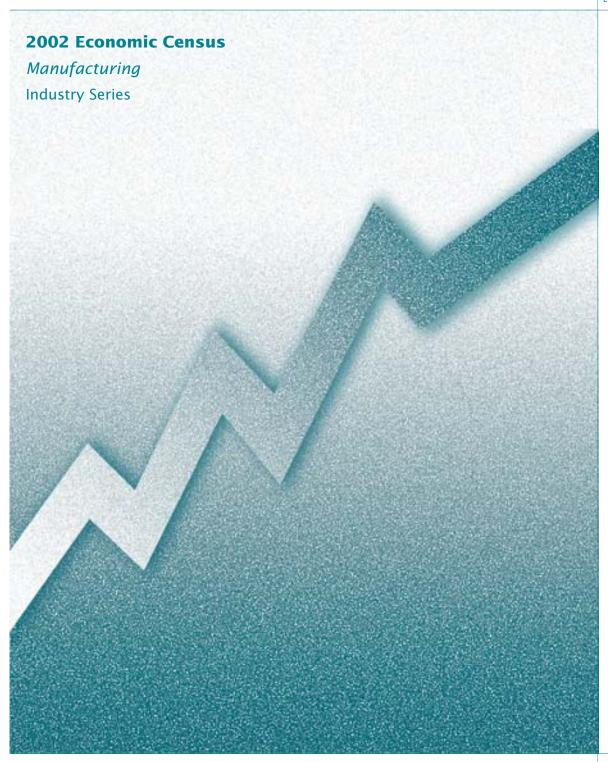
# Small Arms Manufacturing: 2002

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U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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-- Not applicable for this report.

## Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Production workers				Total	Total	Total capital
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	estab- lish- ments <sup>3</sup>	Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332994, Small arms manufacturing2002 2001 2009 1999 1998 1997	177 N N N N	184 N N N N 196	9 978 9 413 9 755 9 826 9 616 9 841	399 146 314 053 331 957 325 358 321 025 319 663	7 588 6 950 7 350 7 371 7 155 7 451	15 279 13 107 13 690 13 874 14 042 13 966	239 149 192 878 208 131 202 339 198 231 200 190	1 115 614 975 694 956 084 925 923 855 183 860 866	421 577 445 617 422 963 395 624	1 574 170 1 384 581 1 371 300 1 356 265 1 249 508 1 248 048	60 164 21 679 34 179 25 861 33 333 32 620

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332994, Small arms manufacturing												
United States	2 - 7 - - 1	184 8 12 10 4 4 4 7 12 16 8	56 3 3 6 2 3 4 4 3 4 2	9 978 320 294 1 365 138 1 077 1 446 1 424 234 245 117	399 146 10 556 8 736 55 614 3 636 39 975 47 104 51 868 6 733 9 104 3 205	7 588 242 255 1 032 117 717 1 289 1 222 201 180 96	15 279 514 564 2 150 232 1 381 2 257 2 282 438 379 220	239 149 7 645 6 742 36 836 2 620 21 439 36 451 40 781 5 229 6 079 2 331	1 115 614 38 413 21 242 129 154 19 551 77 320 167 661 190 613 11 857 25 080 9 250	446 431 14 204 8 816 75 443 7 368 48 772 57 080 58 256 3 416 9 104 2 804	1 574 170 52 208 29 306 202 366 28 801 127 484 218 324 245 487 15 561 34 119 11 761	60 164 1 245 324 9 596 1 052 5 765 5 426 5 902 754 1 370 363

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more. Includes establishments with payroll at any time during the year.

3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

### Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332994, Small arms manufacturing	
Companies <sup>1</sup> number	177
All establishments <sup>2</sup>	184 128 37 19
All employees³         number           Total compensation         \$1,000           Annual payroll         \$1,000           Total fringe benefits         \$1,000	9 978 503 717 399 146 104 571
Production workers, average for year	7 588 7 155 7 285 7 992 7 895
Production worker hours	15 279 239 149
Total cost of materials         \$1,000           Materials, parts, containers, packaging, etc., used         \$1,000           Resales         \$1,000           Purchased fuels         \$1,000           Purchased electricity         \$1,000           Contract work         \$1,000	446 431 321 646 56 118 4 174 14 904 49 589
Quantity of electricity purchased for heat and power     1,000 kWh.       Quantity of electricity generated less sold for heat and power     1,000 kWh.	180 617 -
Total value of shipments         \$1,000           Primary products value of shipments         \$1,000           Secondary products value of shipments         \$1,000           Total miscellaneous receipts         \$1,000           Value of resales         \$1,000           Contract receipts         \$1,000           Other miscellaneous receipts         \$1,000	1 574 170 1 426 672 69 376 78 122 71 996 913 5 213
Primary products specialization ratio percent Value of primary products shipments made in all industries \$1,000 Value of primary products shipments made in this industry \$1,000 Value of primary products shipments made in other industry \$1,000	95 1 532 730 1 426 672 106 058
Coverage ratiopercent	93
Value added	1 115 614
Total inventories, beginning of year         \$1,000.           Finished goods inventories         \$1,000.           Work-in-process inventories         \$1,000.           Materials and supplies inventories         \$1,000.	408 183 144 991 120 771 142 421
Total inventories, end of year         \$1,000           Finished goods inventories         \$1,000           Work-in-process inventories         \$1,000           Materials and supplies inventories         \$1,000	441 322 129 851 123 786 187 685
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	783 128 60 164 17 653 42 511 1 822 5 228 35 461 23 882 819 410
Depreciation charges during year\$1,000.	38 167
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	16 988 11 084 5 904
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  Taxes and license fees <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	132 478 848 5 730 2 364 4 654 1 240 21 593 13 605 2 762 9 705 13 563 57 262

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	ers		Total	Total	Total capital
		All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332994, Small arms manufacturing											
All establishments Establishments with —	1	184	9 978	399 146	7 588	15 279	239 149	1 115 614	446 431	1 574 170	60 164
1 to 4 employees 5 to 9 employees	9	84 20	170 132	5 869 4 760	130 103	237 193	3 905 3 206	17 463 14 225	6 730 5 036	24 194 19 258	1 165 842
10 to 19 employees	4	24	316	10 101	243	461	7 054	31 499	11 620	42 883	4 550
20 to 49 employees	1	21	662	19 193	511 910	1 039	13 020 24 125	54 729 111 688	24 402	78 380	3 561
50 to 99 employees	1	16 8	1 119 1 148	33 951 42 255	871	1 895 1 836	24 125 27 287	111 688 178 366	41 232 75 528	153 408 249 992	5 827 8 523
250 to 499 employees	-	7	2 288	80 160	1 743	3 242	50 035	231 304	152 495	407 973	9 730
500 to 999 employees	-	2	g	D	D D	D	D D	D D	D	D	D
1,000 to 2,499 employees	-	2	n	ט	l D	D	ן ט	D	ט	ט	ט
2,500 employees of more	_	_	_	_	_	_	_	_	_	_	_
Administrative records <sup>4</sup>	9	93	317	11 357	248	469	7 708	34 065	13 615	47 679	2 322

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent; or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or		All	All employees		Pr	oduction work	ers		Total	Total	Total capital
product class code	Industry or primary product class	estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332994	Small arms manufacturing	184	9 978	399 146	7 588	15 279	239 149	1 115 614	446 431	1 574 170	60 164
3329941 3329944	Machine guns (30 mm or less, 1.18 in. or less)	2	g	D	D	D	D	D	D	D	D
5525544	or less)	66	i	D	D	D	D	D	D	D	D

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of companies with		Product shipments		
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
332994	Small arms manufacturing	N N	X X	X	1 532 730 1 172 618	
3329941	Machine guns (30 mm or less, 1.18 in. or less)	N N	X	X X	D 109 852	
33299411	Machine guns (30 mm or less, 1.18 in. or less)	N	X X	X	D	
3329941100	1997	N 4 3	X X	D S	109 852 D 109 852	
3329944	Small arms (30 mm or less, 1.18 in. or less)	N N	X	X	D N	
33299441	Centerfire pistols and revolvers	N		X	201 796	
3329944101	Centerfire pistols and revolvers	N 10 N	X X X X	X S N	201 796 N	
33299442	All other centerfire pistols and revolvers	N	x l	X	Ď	
3329944206	All other centerfire pistols and revolvers mil units .2002 mil units .2002	N 9	X	X D	N D	
33299443	Rimfire pistols and revolvers	N N	XX	N X	N D	
3329944311	Rimfire pistols and revolvers	N 6	X X X X	X D	N D	
33299444	1997 Rifles	N N	X	N X	N 421 208	
3329944416	1997  Centerfire semiautomatic rifles mil units .2002	N 12	X X X	X S	100 563	
3329944421	Centerfire bolt repeater rifles	N 6	X I	N .4	148 890	
3329944426	All other centerfire rifles	N 13	X X X	N S	138 196	
3329944431	1997 Rimfire rifles	N 7 N	X X X	N S N	33 559 N	
33299445	Single barrel shotguns and other small firearms, including parts and attachments for small firearms	N	x	Х	517 068	
3329944536	1997 Single barrel shotguns mil units2002	N 7	X	X 9.8	N 187 253	
3329944541	Other small firearms (including double barrel shotguns,	N	x	N	Ň	
	combination rifle-shotguns, and tranquilizer guns)	24 N	X	X	179 940 N	
3329944546	Parts and attachments for small firearms	44 N	x X	X	149 875 N	
3329944Y	Small arms (30 mm or less, 1.18 in. or less), nsk	N	X	X	135	
3329944YWV	Small arms (30 mm or less, 1.18 in. or less), nsk	N N N	X X X	X X X	N 135 N	
332994W	Small arms manufacturing, nsk, total	N N	×	X	66 550 54 036	
332994WY	Small arms manufacturing, nsk, total	N N	X	X	66 550	
332994WYWW	Small arms manufacturing, nsk, for nonadministrative- record establishments	N N	x x	X X	54 036 19 790	
332994WYWY	Small arms manufacturing, nsk, for administrative-record	N	×	Х	_	
	establishments	N N	X X	X X	46 760 54 036	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3329941	Machine guns (30 mm or less, 1.18 in. or less)	
	United States. 2002. 1997.	D 109 852
3329944	Small arms (30 mm or less, 1.18 in. or less)	
	United States. 2002.	D
	1997 California	25 816
	1997 Connecticut	N 193 970
	1997 Massachusetts	N 110 603
	1997   New Hampshire	192 660
	1997 New York	227 154
	1997   Pennsylvania	12 353
	Texas	26 883 N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

## Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332994	Small arms manufacturing		
00900001	Total materials	X X	321 646
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products	X	301 028 12 647
33200095	Other fabricated metal products (excluding castings and forgings)	X X X	19 125 75 346 64 100
33151001	Iron and steel castings (rough and semifinished)	X	34 059
33152005	Aluminum and aluminum-base alloy castings (rough and semifinished)	X X X	18 709 6 175 6 135
33152003	Other nonferrous metalcastings, rough and semifinished (excluding aluminum and aluminum-		
	base alloy)	X X	6 515 5 602
33211101	Iron and steel forgings	x	13 826
33120001	Steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X X	9 045 46 950
33142111	Copper and copper-base alloy shapes and forms (excluding castings, forgings, and fabricated	X	51 590
00142111	metal products)	X X	D D
33100038	Aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)	X X	3 907 N
33100082	Other nonferrous metal shapes and forms (excluding aluminum and aluminum-base alloy and copper and copper-base alloy castings, forgings, and fabricated metal products)	x	D
32592011	1997 2002. 1997	X X X	N 4 D
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	X X	216
32500065	Other chemicals and allied products	X	838 1 049
32100019	Rough and dressed lumber	X X X	1 148 12 207 7 752
32221001	Paperboard containers, boxes, and corrugated paperboard	X	7 658
32610011	Fabricated plastics products (excluding gaskets)	X X X	9 158 15 140
33351501	Machine tool accessories, including cutting tools.	X X X	13 290 10 195 6 420
00190055	Electronic, hydraulic, and mechanical subassemblies	X	D
00970099	All other materials and components, parts, containers, and supplies	X	D 44 708
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	50 725 26 581 32 662

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.